

**Amendments to the Claims:**

Please cancel claims 2, 3, 5, 12, 12 and 20, 21 without prejudice.

Please amend the claims as indicated below.

**Listing of Claims:**

1. (Currently amended) A method of making a float operated vapor vent valve that is mountable through an access opening to a fuel tank comprising:
  - (a) forming a valve body with aan annular flange that extends outwardly over said access opening and that is attachable to the fuel tank, the valve body including a float chamber, and disposing a float therein and forming a vent port with a float valve communicating with the float chamber;
  - (b) disposing a valve member for movement with the float and moving the float and seating the valve member on said valve seat and closing the vent port;  
and
  - (c) forming co-operating surfaces on said float chamber and said float and engaging said surfaces to prevent relative rotation therebetween;
  - (d) forming at least one slot on one of said valve body and said valve member and at least one projection on the other of said valve body and said valve member; and
  - (e) disposing said at least one projection in said at least one slot.
2. (Cancelled)
3. (Cancelled)
4. (Previously amended) The method defined in claim 1 wherein said step of forming cooperating surfaces on said float chamber and said float includes forming a plurality of ribs on one of said float chamber and said float and forming corresponding grooves on the other of said float chamber and said float.

5. (Cancelled)
6. (Currently amended) A method of making a float operated vapor vent valve that is mountable through an access opening to a fuel tank comprising:  
-(a) forming a valve body with an flange that is attachable to the fuel tank, the valve body including a float chamber, and disposing a float therein and forming a vent port with a float valve communicating with the float chamber;  
(b) disposing a valve member for movement with the float and moving the float and seating the valve member on said valve seat and closing the vent port;  
(c) forming co-operating surfaces on said float chamber and said float and engaging said surfaces to prevent relative rotation therebetween;  
(d) disposing a pressure relief valve in said vent port downstream of said valve seat by~~The method defined in claim 5 wherein said step of disposing a pressure relief valve includes disposing an obturator and preventing rotation thereof with respect to said valve body.~~
7. (Previously amended) The method defined in claim 6 wherein said step of preventing rotation includes forming a plurality of slots on one of said obturator and said valve body and engaging the slots with cooperating surfaces on the other of said obturator and said valve body.
8. (Original) The method defined in claim 7 wherein said step of engaging the slots includes disposing a cross pin in said pressure relief valve.
9. (Previously amended) The method defined in claim 1, wherein said step of forming the valve body includes forming a body portion of non-weldable material and attaching a cover of weldable material with the flange portion thereon.
10. (Currently amended) A float operated vapor vent valve for mounting through an access opening in a fuel tank and attachment to the tank:

- (a) a valve body formed of material with a flange portion attachable to the tank and having a float chamber therein with a vent passage having a valve seat;
  - (b) a float disposed in the float chamber and having a valve member thereon moveable with the float for closing against said valve seat;
  - (c) said flange portion extends outwardly over the access opening and is attached to the tank; ~~and,~~
  - (d) said float includes surfaces thereon that engage cooperating surfaces in said float chamber for preventing relative rotation therebetween; and
  - (e) a pressure relief valve disposed in said vent passage downstream of said valve seat, said pressure relief valve including a second valve seat and an obturator moveable with respect thereto and anti-rotation means operable to prevent relative rotation between said obturator and said second valve seat during welding.
11. (Previously amended) The combination defined in claim 10, wherein said cooperating surfaces include ribs on one of said float and said float chamber and grooves on the other of said float and said float chamber.
12. (Cancelled)
13. (Currently amended) The combination defined in claim 10~~42~~, wherein said pressure relief valve includes a second valve seat and an obturator moveable with respect thereto.
14. (Cancelled)
15. (Currently amended) The combination defined in claim 12~~44~~, wherein said anti-rotation means includes a slot in one of said valve body and said obturator engaged with a projection on the other of said valve body and said obturator.
16. (Previously amended) The combustion defined in claim 15, wherein projection

includes a cross pin in said obturator.

17. (Previously amended) The combination defined in claim 10, further comprising an annular labyrinth seal on said valve body.
18. (Original) The combination defined in claim 10, wherein said body is formed of non-weldable material and has a cover of weldable material with said flange attached thereto.
19. (Previously added) The combination of claim 10, wherein the flange is made of a weldable material.
20. (Cancelled)
21. (Cancelled)